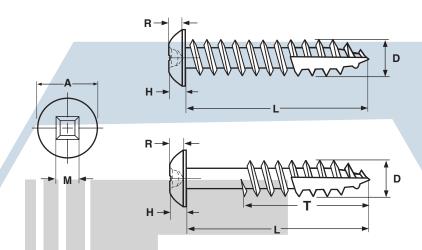
WOOD SCREWS

TYPE-17 DEEP THREAD



	TRUSS SQUARE RECESS DEEP THREAD WOOD SCREW WITH TYPE-17 POINT												
		А		М	н		R		D		т		Recess Size
	Nominal Diameter	Head Diameter		Recess Diameter	Head Height		Recess Penetra- tion Depth		Major Diameter		Threaded Length		
		Мах	Min	Ref	Max	Min	Max	Min	Max	Min	L≤1"	L>1"	
ĺ	8	0.384	0.364	0.112	0.102	0.088	0.063	0.048	0.169	0.159	Full thread	2/3 thread	#2S
ſ													
ſ	Tolerance on Length			Up to 5/8"							+0 / -0.03		
				Over 5/8 to 1.5"							+0 / -0.05		
			Over 1.5 to 2.75"								+0 / -0.06		
				Over 2.75 to 5"							+0 / -0.09		

Description	An externally threaded fastener with a head having a low rounded top, a square recess and a single lead thread. The shank has a reduced diameter and a chip cavity cut out where the final several threads.								
Applications / Advantages	The deeper thread design offers greater resistance to pull-out forces as compared to standard wood screws. Popular use is in constru drawer slides. The chip cavity (or auger point) enables the fastener to drive – especially in denser woods – without pre-drilling a pilot								
Material	C1018 - 1022 case-hardened steel								
Surface Hardness	Vickers 450 HV minimum								
Case Depth	0.004" - 0.009"								
Torque	37 kg/cm minimum								
Plating	See Appendix-A for plating information								