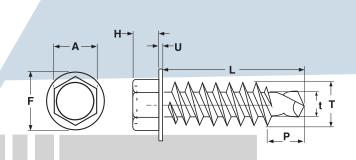
## **SELF-DRILLING**



	HIGH HEAD HEX WASHER SELF-DRILLING SCREWS, SPACED THREAD													
Nominal Screw Size & Threads per Inch	A Width Across		H Head Height		F Washer Diameter		T Major		t Minor		Drill Point Size	P Protrusion Allowance	Drilling Thickness	
	Head		i i i i i i i i i i i i i i i i i i i		I delici Diameter		Diameter		Diameter					
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min		7	Max	Min
10-16	.312	.305	.130	.125	.414	.384	.189	.183	.141	.135	3	.300	.175	.110

Description	An integrally formed hex washer head screw with a drill point. The hex section of the head is taller than a standard hex washer head of the same diameter. Thread design is spaced (like a type-BSD drill screw).								
Applications/ Advantages	The high head design provides greater stability while driving the screw. Intended to be used in heavier duty (up to 7 gauge) steel.								
Material	AISI 1016 - 1024 or equivalent steel								
Heat Treatment	Fasteners are heat treated in a carbonitriding or gas-carburizing system at a minimum temperature of 625°F, or in a cyaniding system (with consent of the buyer) at a minimum temperature of 450°F.								
Case Hardness	Rockwell C 50 - 56								
Case Depth	#10 Diameter: .004009								
Core Hardness	Rockwell C32 - 40								
Plating	High head hex washer self-drilling screws are usually supplied with a clear zinc finish.								